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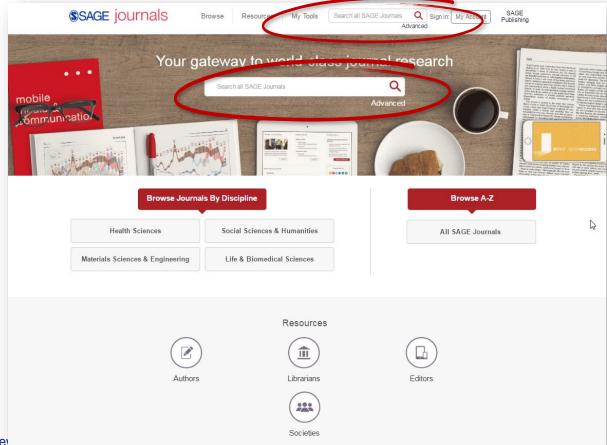




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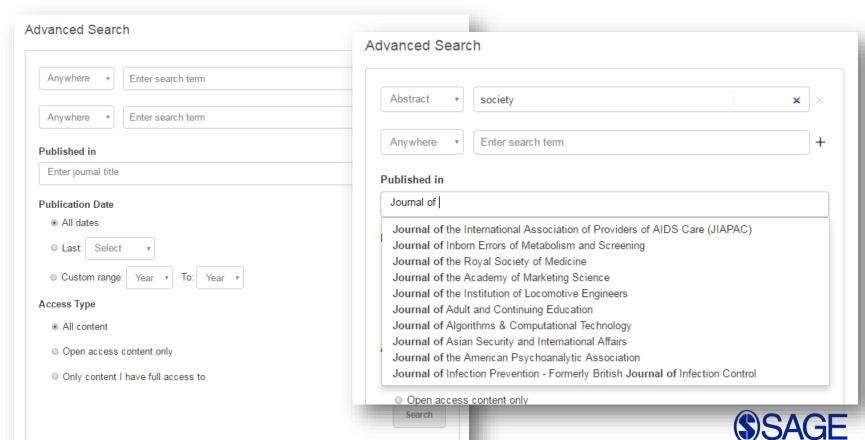


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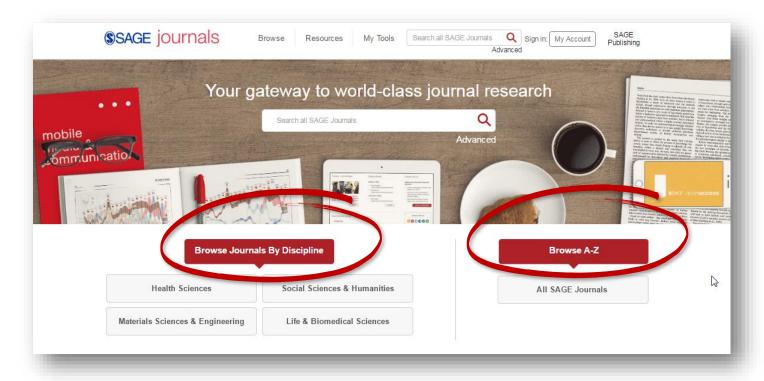




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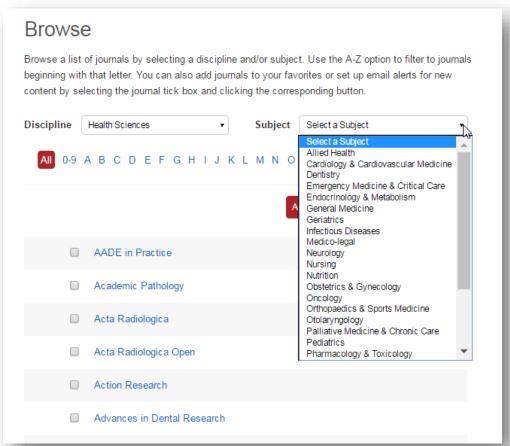


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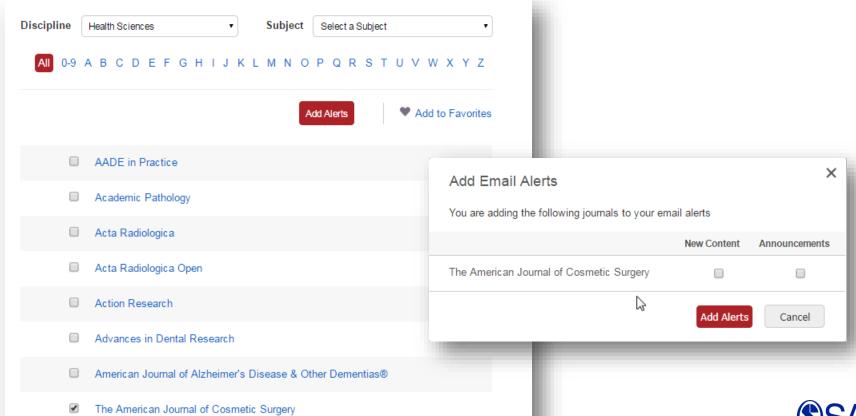


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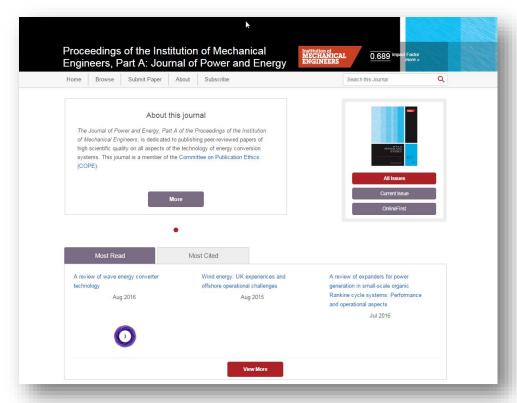




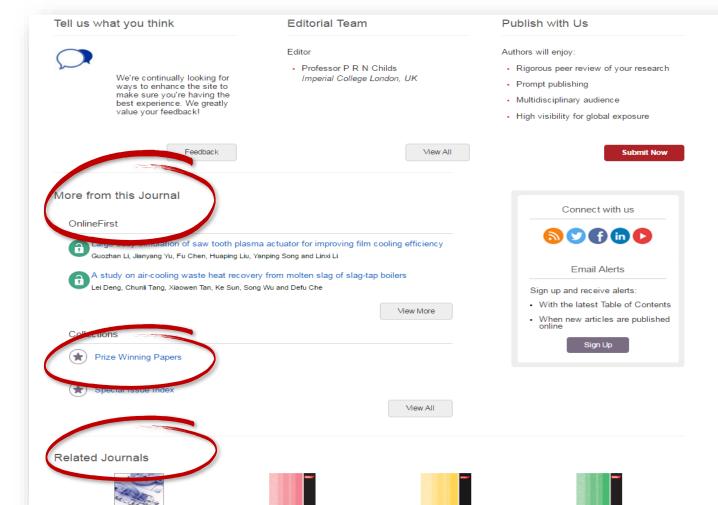
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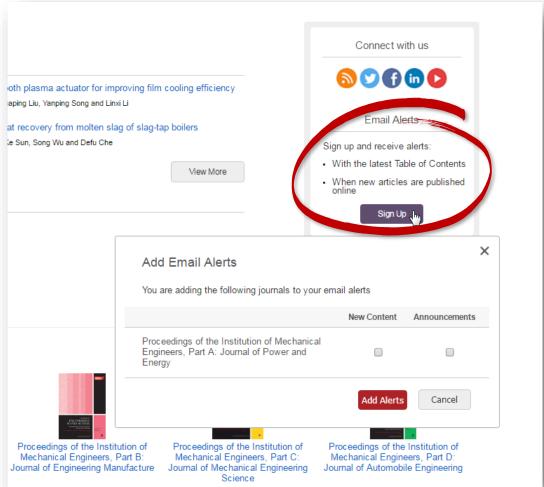
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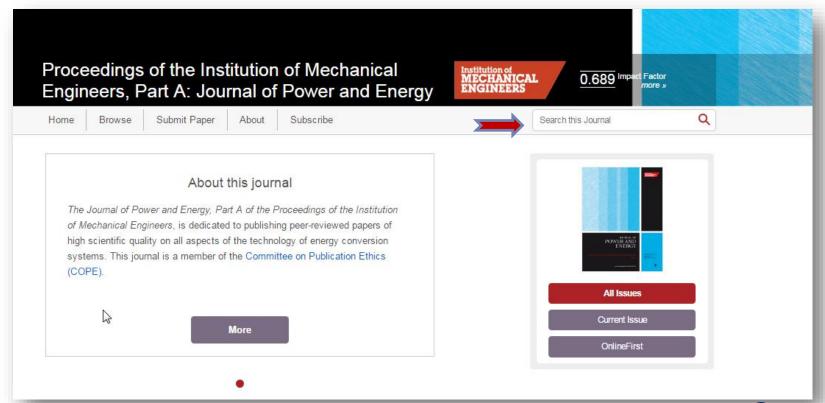




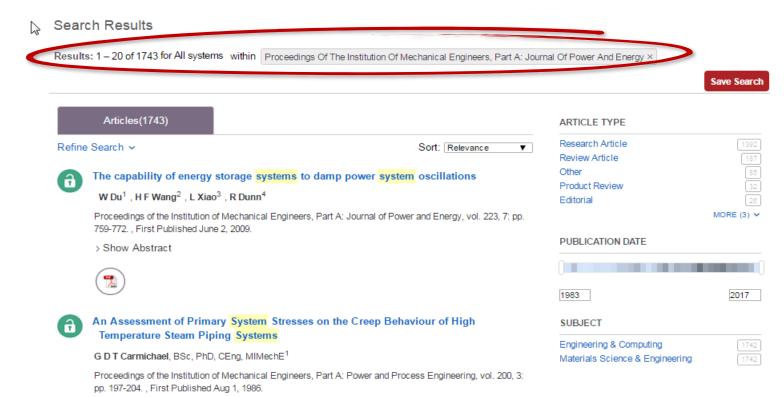




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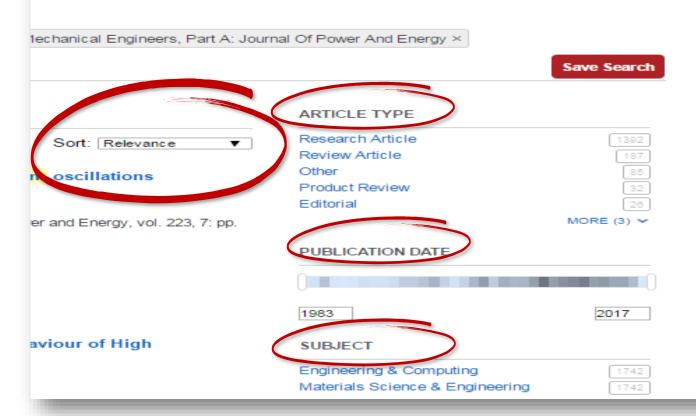
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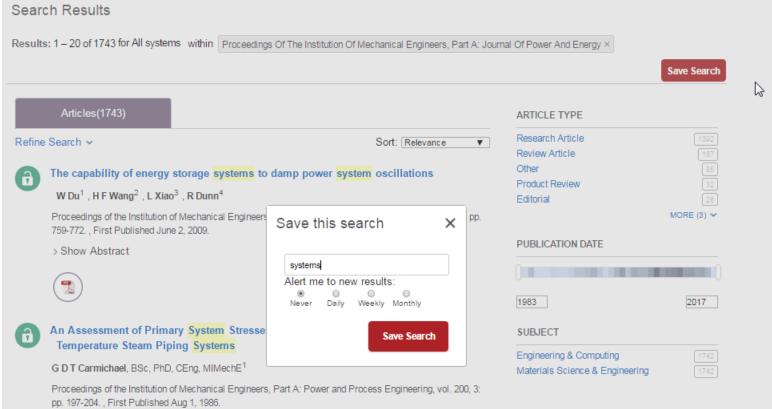
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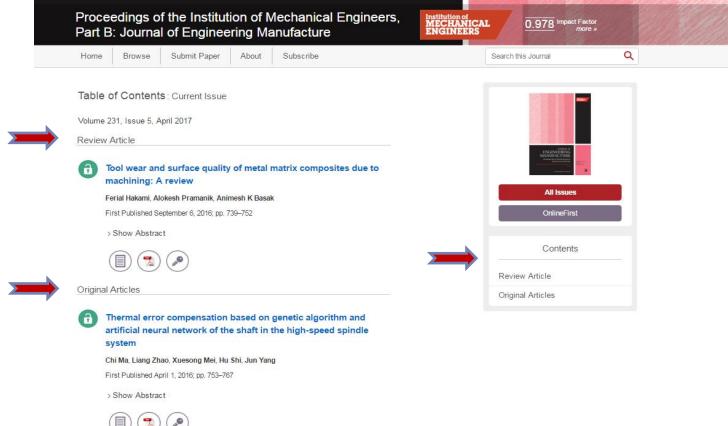




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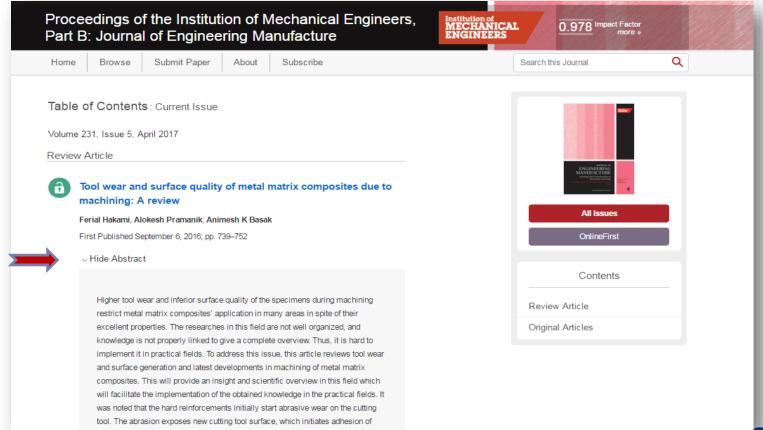


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Ferial Hakami, Alokesh Pramanik, Animesh K Basak

First Published September 6, 2016; pp. 739-752

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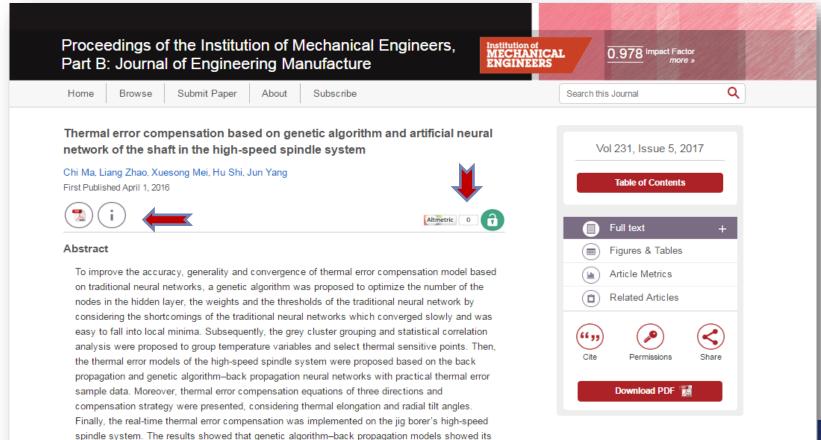












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improve the jig borer's machining accuracy effectively. The results of thermal error compensation showed that the axial accuracy was improved by 85% after error compensation, and the axial maximum error decreased from 39 to 3.6 µm. Moreover, the X/Y-direction accuracy can reach up to 82% and 85%, respectively, which demonstrated the effectiveness of the proposed methodology of measuring, modeling and compensating,

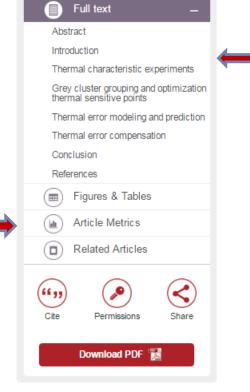
Keywords



High-speed spindle, thermal error compensation, grey cluster grouping, back propagation neural network, genetic algorithm, thermal tilt angles

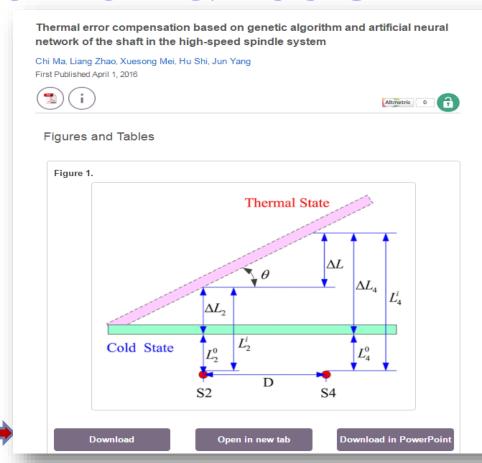
Introduction

High-speed and high-precision machining is an important development direction of modern manufacturing industry, and the application of high-speed spindle systems is crucial for the implementation of high-speed and high-precision machining. However, in order to improve the transmission performance, the built-in motor and high-speed bearings take the place of gearbox box, belt drive and so on, introducing a large amount of heat into high-speed spindle systems. In addition, the coupling of heat resource's location and intensity, the heat dissipation, the spindle structure and the material properties also leads to complex thermal characteristics of high-speed spindle systems. Thermal errors caused by the uneven distribution of the temperature field are the most significant factors influencing the machining accuracy of computer numerical control (CNC)



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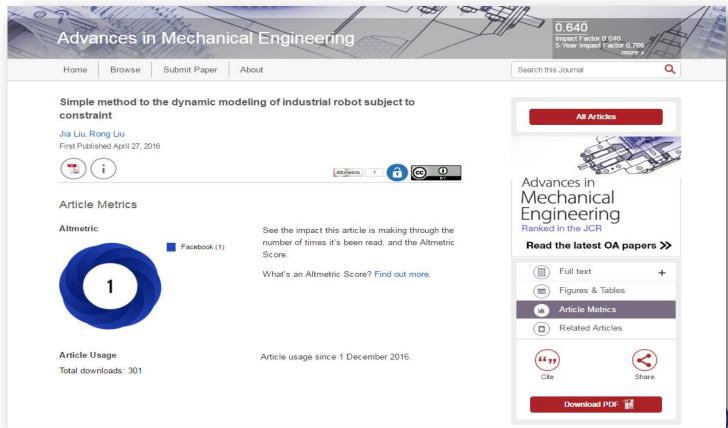


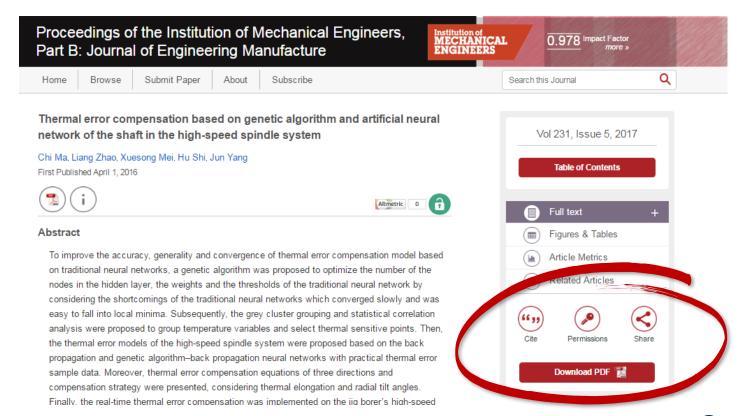






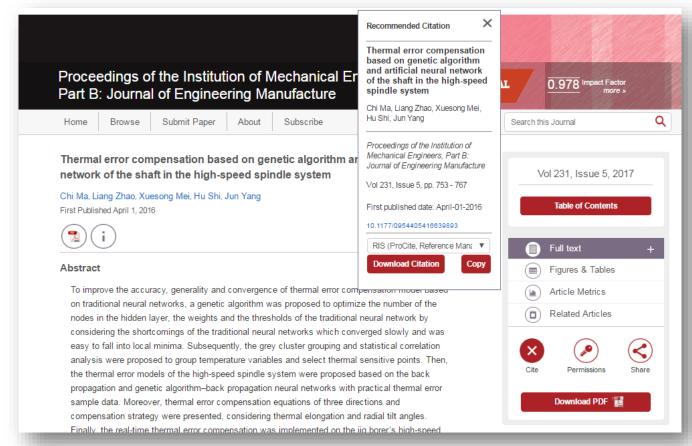
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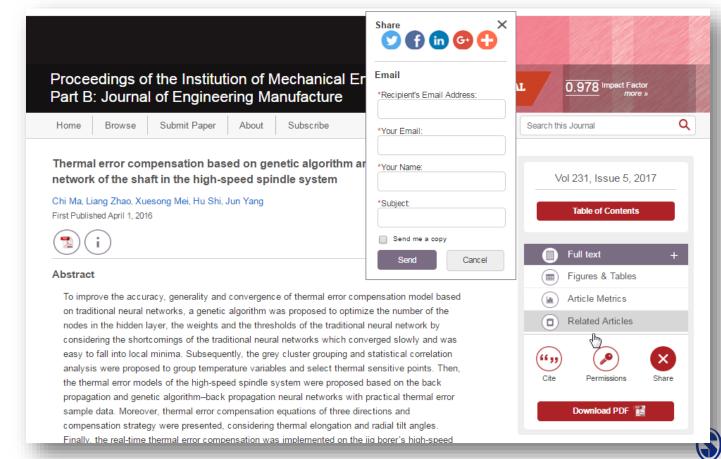


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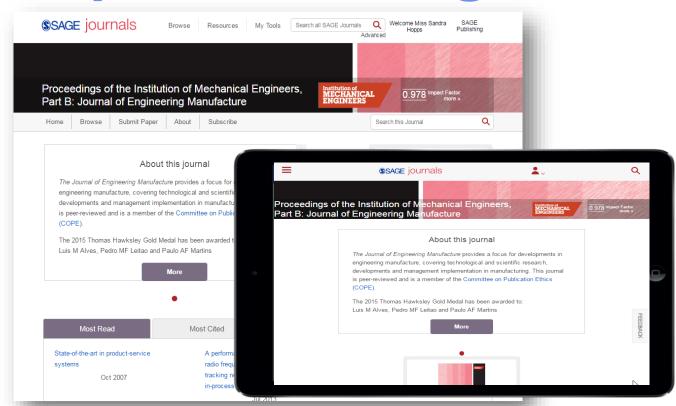


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